



## Safety Data Sheet acc. to OSHA HCS

Printing date 03/15/2017

Reviewed on 03/10/2017

### 1 Identification

- **Product identifier**
- **Trade name:** **PEXALYN® T100**
- **Product Description** stabilized rosin ester
- **Article number:** 126776, 126755
- **Application of the substance / the mixture**  
Tackifier resin for hot melt adhesives  
Tackifier resin for pressure sensitive adhesives  
Modifier for elastomers and waxes
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Pinova, Inc.  
2801 Cook Street  
Brunswick, Georgia, USA 31520  
MSDS@pinovasolutions.com
- **Information department:**  
Pinova, Inc. - Regulatory Affairs Department  
msds@pinovasolutions.com
- **Emergency telephone number:**  
Within USA and Canada: 1-800-CHEMTREC (424-9300)  
Outside the USA and Canada: 1-703-527-3887

### 2 Hazard(s) identification

- **Classification of the substance or mixture**  
Combustible Dust    May form combustible dust concentrations in air.

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- **Label elements**
- **GHS label elements**  
The substance is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms** Void
- **Signal word** Warning
- **Hazard statements**  
May form combustible dust concentrations in air.
- **Precautionary statements**  
P202                    Do not handle until all safety precautions have been read and understood.  
P210                    Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
P234                    Keep only in original container.  
P243                    Take precautionary measures against static discharge.  
P261                    Avoid breathing dust/fume/gas/mist/vapors/spray  
P262                    Do not get in eyes, on skin, or on clothing.  
P264                    Wash thoroughly after handling.  
P270                    Do not eat, drink or smoke when using this product.  
P280                    Wear protective gloves / eye protection.  
P284                    In case of inadequate ventilation wear respiratory protection.  
P301+P312            IF SWALLOWED: Call a doctor if you feel unwell.  
P301+P330+P331    If swallowed: Rinse mouth. Do NOT induce vomiting.  
P302+P352            IF ON SKIN: Wash with plenty of soap and water.

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- P304+P312 *IF INHALED: Call a doctor if you feel unwell.*
- P304+P341 *If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.*
- P305+P351+P338 *If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.*
- P314 *Get medical advice/attention if you feel unwell.*
- P333+P313 *If skin irritation or rash occurs: Get medical advice/attention.*
- P363 *Wash contaminated clothing before reuse.*
- P402+P404 *Store in a dry place. Store in a closed container.*
- P403+P233 *Store in a well-ventilated place. Keep container tightly closed.*
- P501 *Dispose of contents/container in accordance with local/regional/national/international regulations.*

· **Information pertaining to particular dangers for man and environment:**

**DANGER!**

*HOT MOLTEN product: Burns may cause irreversible eye injury and blindness. Causes skin burns. Inhalation of smoke or fumes may cause throat discomfort, coughing, or breathing difficulty. Product may burn if ignited.*

*POTENTIAL HEALTH EFFECTS - May cause eye irritation by mechanical abrasion. May cause skin irritation by mechanical abrasion. Inhalation may cause respiratory irritation with throat discomfort, coughing, or breathing difficulty. Repeated exposure may lead to respiratory sensitization (asthma) in susceptible individuals.*

*GENERAL HYGENIC PRACTICES - Avoid contact with eyes, skin and clothing. Avoid breathing dust or fumes. Handle in areas with adequate ventilation.*

**WARNING!**

*Solid product at ambient temperature. Static charges generated by emptying package in or near flammable vapors may cause a flash fire. May form flammable dust-air mixtures.*

*Refer to SDS Section 8, Exposure Controls/Personal Protection, for further information. Refer to Section 5 for Hazardous Combustion Products and Section 10 for Hazardous Decomposition/Hazardous Polymerization Products.*

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 0  
Fire = 1  
Reactivity = 0

· **HMS-ratings (scale 0 - 4)**



Health = 0  
Fire = 1  
Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

## 3 Composition/information on ingredients

· **Chemical characterization: Substances**

· **CAS No.:** 8050-26-8

· **CAS No. Description**

*Resin acids and Rosin acids, esters with pentaerythritol*

· **EC number:** 232-479-9

· **Index number:** 002-324-79-9

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· **Additional information:**

*This product is shipped and delivered as an ambient temperature SOLID or HOT MOLTEN liquid. THE HMIS HEALTH HAZARD RATING FOR THE HOT MOLTEN OR HOT LIQUID PRODUCT IS 3 SERIOUS. See SDS Section 2 for the HMIS health hazard rating for the product at ambient temperature.*

*When shipped at elevated temperatures and delivered in HOT MOLTEN or HOT LIQUID form, refer to SDS Sections 2, 4, 5, 7 and 8 for additional hazard information.*

*When shipped and delivered in SOLID form, this product is considered hazardous according to the OSHA Hazard Communication Standard 29CFR1910.1200 due to flammable dust potential.*

*If this product is heated or used at temperatures sufficient to produce smoke or fumes, refer to SDS Section 8, Exposure Controls/Personal Protection*

## 4 First-aid measures

· **Description of first aid measures**

· **After inhalation:** Remove to fresh air. Get medical attention if nasal, throat or lung irritation develops.

· **After skin contact:**

*HOT MOLTEN product: Immediately cool skin burns with water and cold packs for at least 15 minutes. Do NOT put ice directly on the skin. Do NOT attempt to remove solidified resin from the skin as severe tissue damage may result. Get immediate medical attention. See Note to Physician.*

*SOLID product at ambient temperature: Wash thoroughly with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists. Thoroughly wash clothing before reuse. See Note to Physician.*

· **After eye contact:**

*HOT MOLTEN product: Cool burns with plenty of low-pressure water. Get immediate medical attention. SOLID product at ambient temperature: Remove contact lenses. Hold eyelids apart. Immediately flush eyes with plenty of low-pressure water for at least 15 minutes. Get medical attention if irritation persists.*

· **After swallowing:**

*Not an ingestion hazard under anticipated conditions of use.*

*For accidental ingestion: Do NOT induce vomiting. Get immediate medical attention.*

· **Information for doctor:**

*For HOT MOLTEN or HOT LIQUID product: Material should not be forcibly removed from the skin. Mineral oil may be used to loosen and soften the material.*

*This product contains rosin or a rosin derivative. Rosin and some of its derivatives have been reported to cause an allergic skin reaction (sensitization) in susceptible individuals after repeated or prolonged skin contact. Smoke or fumes generated by heating product may lead to respiratory sensitization (asthma) in susceptible individuals.*

· **Most important symptoms and effects, both acute and delayed**

*No further relevant information available.*

· **Indication of any immediate medical attention and special treatment needed**

*No further relevant information available.*

## 5 Fire-fighting measures

· **Extinguishing media**

· **Suitable extinguishing agents:**

*Water spray, dry chemical, foam, carbon dioxide or clean extinguishing agents may be used on fires involving this product.*

· **Special hazards arising from the substance or mixture**

*If heated to combustion, the following substances may be formed:*

*Carbon monoxide (CO)*

*Carbon Dioxide (CO<sub>2</sub>)*

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Aldehydes  
Carboxylic acids  
Smoke

· **Advice for firefighters**

· **Protective equipment:**

Wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH approved (or equivalent) and full protective gear when fighting fires involving this product.

Apply water to HOT MOLTEN or HOT LIQUID resin fires from a safe, protected location to avoid body contact with hot resin.

Cool containers with water to prevent rupture.

## 6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures**

For HOT MOLTEN or HOT LIQUID product: Wear protective equipment as required (see SDS Section 8). Contain spilled material and allow it to cool and solidify. Do NOT apply water. After solidification, clean up and place in suitable containers for use or disposal.

For SOLID product: Ventilate area. Avoid dust formation. If product is not contaminated, scoop into clean containers for use. If product is contaminated, scoop into containers, and dispose appropriately. In case of accidental spills or release, refer to Section 8, Personal Protective Equipment and General Hygiene Practices.

· **Environmental precautions:** No special measures required.

· **Methods and material for containment and cleaning up:** Pick up mechanically.

· **Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

## 7 Handling and storage

· **Handling:**

· **Precautions for safe handling**

For HOT MOLTEN or HOT LIQUID product: Use personal protective equipment as indicated in Section 8: Exposure Controls/Personal Protection.

For SOLID product:

Ground all equipment.

Blanket vessel with inert gas when emptying bags where flammable vapors may be present.

Ground operator and pour material slowly into conductive, grounded chute.

For large bags (1000 lbs or greater) a ground cable MUST be attached to the bag ground connection.

· **Information about protection against explosions and fires:**

Water contact with HOT MOLTEN or HOT LIQUID resin may result in foaming or spattering, which can cause eye or skin burns.

Avoid conditions that generate dust; product may form flammable dust-air mixtures.

Avoid emptying package in or near flammable vapors; charges may cause flash fire.

Keep away from heat, flame, sparks and other ignition sources.

· **Conditions for safe storage, including any incompatibilities**

· **Storage:**

· **Requirements to be met by storerooms and receptacles:**

Store at ambient temperature.

Keep container closed when not in use.

· **Information about storage in one common storage facility:** Not required.

· **Further information about storage conditions:** None.

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· **Specific end use(s)** No further relevant information available.

## 8 Exposure controls/personal protection

· **Additional information about design of technical systems:**

Eyewash fountains and safety showers should be easily accessible.

If user operations generate dust or fumes: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Discharge from the ventilation system should comply with applicable air pollution control regulations.

Eliminate ignition sources and prevent build-up of static electrical charges.

Completely isolate and thoroughly clean all equipment, piping, or vessels before beginning maintenance or repairs.

Keep area clean. Product will burn.

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:** Not required.

· **Additional Occupational Exposure Limit Values for possible hazards during processing:**

This product may present an inhalation health hazard if used under conditions that could generate dust or fumes.

**PARTICULATES (INSOLUBLE) NOT OTHERWISE SPECIFIED (PNOS):** If used under conditions that generate particulates, the ACGIH TLV-TWA of 3 mg/m<sup>3</sup> respirable fraction (10mg/m<sup>3</sup> total) should be observed.

**ROSIN PYROLYSIS FUMES:** If this product is heated to temperatures sufficient to produce smoke or fumes, maintain exposure to resin acids to the lowest achievable concentration using recommended engineering controls and personal protective equipment.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Avoid contact with eyes, skin, and clothing.

Avoid breathing dust or fumes.

Handle in areas with adequate ventilation.

Avoid contamination of food, beverages, or smoking materials.

Wash thoroughly after handling, and before eating, drinking or smoking.

Remove contaminated clothing promptly and clean thoroughly before reuse.

· **Breathing equipment:**

Appropriate respiratory protection is required when exposure to airborne contaminants may exceed acceptable limits. Respirators should be selected and used in accordance with OSHA, Subpart I (29 CFR 1910.134) and manufacturers recommendations.

· **Protection of hands:**

Impervious gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material should be made based on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:** Safety glasses

· **Body protection:**

Appropriate protective clothing

Personnel exposed to HOT MOLTEN or HOT LIQUID material should wear protective clothing that provides protection against thermal burns. Required Protective Equipment: a) Longsleeved protective shirt, long pants and work shoes; b) Hard hat and face shield; c) Long-cuff gloves (Gauntlet type-

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extending beyond wrist); d) Lined rain suit with protective hood or shoulder shroud or e) Full aluminized or thermal suit with hood.

## 9 Physical and chemical properties

### · Information on basic physical and chemical properties

#### · General Information

#### · Appearance:

Form: hot molten liquid or solid

Color: Pale amber

· Odor: typical rosin

· Specific Gravity 1.07 g/ml

· Vapor Density heavier than air

#### · Change in condition

Softening Point 95 - 105 °C (203 - 221 °F) (Ring & Ball)

· Flash point: > 204 °C (> 399 °F) (Setaflash Closed Tester)

· Danger of explosion: Product is not explosive. However, formation of explosive air/dust mixtures are possible.

· Vapor pressure at 20 °C (68 °F): negligibl hPa

· Density: Not determined.

· Bulk density: Not determined

#### · Solubility in / Miscibility with

Water: Negligible

· Other information No further relevant information available.

## 10 Stability and reactivity

· Reactivity No further relevant information available.

#### · Chemical stability

#### · Thermal decomposition / conditions to be avoided:

Stable under recommended handling and storage conditions.

#### · Possibility of hazardous reactions

Not anticipated under normal or recommended handling and storage.

· Conditions to avoid No further relevant information available.

· Incompatible materials: None known.

· Hazardous decomposition products: No dangerous decomposition products known.

## 11 Toxicological information

### · Information on toxicological effects

#### · Acute toxicity:

#### · LD/LC50 values that are relevant for classification:

Oral LD50 (rat): > 2000 mg/kg. Not toxic by OSHA/ANSI criteria based on acute animal peroral testing of this or a similar product (LD50 >500 mg/kg). Feeding studies of this or similar products indicate no evidence of risk at anticipated workplace exposure levels. Mild reversible respiratory irritation from single and repeated inhalation exposure to heated vapors of this or a similar material.

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- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** The fine particles and powder should be regarded as an inert, nuisance dust.
- **Sensitization:**  
Due to the physical nature of this material, may cause eye, skin and respiratory irritation by mechanical abrasion.  
This product contains rosin or a rosin derivative. Rosin and some rosin derivatives have been reported to cause allergic skin reaction (sensitization) in susceptible individuals after repeated or prolonged contact.  
Smoke or fumes generated by heating may lead to respiratory sensitization (asthma) in susceptible individuals.
- **Additional toxicological information:**
- **Carcinogenic categories**
- **IARC (International Agency for Research on Cancer)** Substance is not listed.
- **NTP (National Toxicology Program)** Substance is not listed.
- **OSHA-Ca (Occupational Safety & Health Administration)** Substance is not listed.

## 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:**  
Acute 96-hour LL50 (Fathead minnow): > 1000 mg/l.  
Acute 48-hour EL50 (Daphnia magna): > 1000 mg/l.  
Algae growth inhibition test (72-hour EL50): > 1000 mg/l
- **Persistence and degradability**  
Based upon data from this or similar materials, this product cannot be regarded as readily biodegradable; however, it may be slowly biodegradable.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

## 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**  
For SOLID and HOT MOLTEN product that has been cooled and solidified: Landfilling in a permitted solid or hazardous waste facility is recommended. Handling, transportation, and disposal of material should be conducted in a manner to prevent a nuisance dust hazard. Fully containerize the material before handling, and protect from exposure to the outdoors. Ensure there are no restrictions on disposing of bulk or semi-bulk quantities of waste material. Disposal should be in accordance with all Federal, State and local regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

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## 14 Transport information

<ul style="list-style-type: none"> <li>· <b>UN-Number</b></li> <li>· <b>DOT, ADR, ADN, IMDG, IATA</b></li> </ul>	Void
<ul style="list-style-type: none"> <li>· <b>UN proper shipping name</b></li> <li>· <b>DOT, ADR, ADN, IMDG, IATA</b></li> </ul>	Void
<ul style="list-style-type: none"> <li>· <b>Transport hazard class(es)</b></li> <li>· <b>DOT, ADR, ADN, IMDG, IATA</b></li> <li>· <b>Class</b></li> </ul>	Void
<ul style="list-style-type: none"> <li>· <b>Packing group</b></li> <li>· <b>DOT, ADR, IMDG, IATA</b></li> </ul>	Void
<ul style="list-style-type: none"> <li>· <b>Environmental hazards:</b></li> <li>· <b>Marine pollutant:</b></li> </ul>	No
<ul style="list-style-type: none"> <li>· <b>Special precautions for user</b></li> </ul>	Not applicable.
<ul style="list-style-type: none"> <li>· <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b></li> </ul>	Not applicable.
<ul style="list-style-type: none"> <li>· <b>UN "Model Regulation":</b></li> </ul>	Void

## 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**
- **Section 355 (extremely hazardous substances):** Substance is not listed.
- **Section 313 (Specific toxic chemical listings):**  
This product does not contain any chemicals subject to reporting under Section 313 of Title III of the Superfund Amendments and Reauthorization Act and 40CFR372.

Substance is not listed.

- **SECTIONS 302/304**  
This product is not an Extremely Hazardous Substance subject to reporting under 40CFR355.
- **SECTION 311 AND 312**  
HC-1: Acute health hazard  
HC-3: Fire hazard
- **CERCLA**  
This product does not contain any chemicals subject to reporting as a CERCLA Hazardous Substance under 40CFR302.4.
- **RCRA**  
This product is not a hazardous waste as listed in 40CFR261.33. It does not exhibit any of the hazardous characteristics listed in 40CFR261, Subpart C.
- **TSCA (Toxic Substances Control Act):** Substance is listed.
- **Proposition 65**
- **Chemicals known to cause cancer:** Substance is not listed.
- **Chemicals known to cause reproductive toxicity for females:** Substance is not listed.
- **Chemicals known to cause reproductive toxicity for males:** Substance is not listed.
- **Chemicals known to cause developmental toxicity:** Substance is not listed.
- **Carcinogenic categories**
- **EPA (Environmental Protection Agency)** Substance is not listed.
- **TLV (Threshold Limit Value established by ACGIH)** Substance is not listed.
- **NIOSH-Ca (National Institute for Occupational Safety and Health)** Substance is not listed.

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- **Canadian substance listings:**
- **Canadian Domestic Substances List (DSL)** Substance is listed.
- **GHS label elements**  
The substance is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms** Void
- **Signal word** Warning
- **Hazard statements**  
May form combustible dust concentrations in air.
- **Precautionary statements**

P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P234	Keep only in original container.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray
P262	Do not get in eyes, on skin, or on clothing.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P280	Wear protective gloves / eye protection.
P284	In case of inadequate ventilation wear respiratory protection.
P301+P312	IF SWALLOWED: Call a doctor if you feel unwell.
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P304+P341	If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
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P314	Get medical advice/attention if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P363	Wash contaminated clothing before reuse.
P402+P404	Store in a dry place. Store in a closed container.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

## 16 Other information

**DISCLAIMER:** The information and recommendations contained in this Safety Data Sheet have been compiled from sources believed to be reliable and to represent the most reasonable current opinion on the subject when the SDS was prepared. No warranty, guaranty or representation is made as to the correctness or sufficiency of the information. The user of this product must decide what safety measures are necessary to safely use this product, either alone or in combination with other products, and determine its environmental regulatory compliance obligations under any applicable federal or state laws.

- **Department issuing SDS:** Regulatory Affairs Department
- **Contact:** MSDS@pinovasolutions.com
- **Date of preparation / last revision** 03/15/2017 / 9
- **Abbreviations and acronyms:**  
 RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)  
 ICAO: International Civil Aviation Organisation  
 ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)  
 IMDG: International Maritime Code for Dangerous Goods

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DOT: US Department of Transportation  
IATA: International Air Transport Association  
ACGIH: American Conference of Governmental Industrial Hygienists  
EINECS: European Inventory of Existing Commercial Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
NFPA: National Fire Protection Association (USA)  
HMIS: Hazardous Materials Identification System (USA)  
LC50: Lethal concentration, 50 percent  
LD50: Lethal dose, 50 percent  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative  
NIOSH: National Institute for Occupational Safety  
OSHA: Occupational Safety & Health  
TLV: Threshold Limit Value  
PEL: Permissible Exposure Limit  
REL: Recommended Exposure Limit

US